

DP: End Underline
WP: End Underline
BI: Ignored

15 0F SI

DP: Start Underline
WP: Start Underline
BI: Ignored

18 12 DC2

DP: Select Graphics Mode
WP: Select Graphics Mode
BI: Ignored

19 13 DC3

DP: Ignored
WP: Select DP Mode
BI: Ignored

20 14 DC4

DP: Select WP Mode
WP: Ignored
BI: Ignored

27 n 1B n ESC n

DP: Microspacing
WP: Microspacing
BI: Ignored

Remarks: 2nd byte is dot column number. 1<n<9

27 14 1B 0E ESC SO

DP: Start Elongation
WP: Start Elongation
BI: Start Elongation

27 15 1B 0F ESC SI

DP: End Elongation
WP: End Elongation
BI: End Elongation

27 16 n1 n2 1B 10 n1 n2 ESC POS n1 n2

DP: Positioning
WP: Positioning
BI: Positioning

Remarks: n1n2 indicate position from home position

27 17 1B 11 ESC DC1

DP: Select NLQ Proportional Character
WP: Select NLQ Proportional Character
BI: Ignored

27 18 1B 12 ESC DC2

DP: Select NLQ Character
WP: Select NLQ Character
BI: Ignored

Remarks: 10 CPI

27 19 1B 13 ESC DC3

DP: Select Standard Character
WP: Select Standard Character
BI: Ignored

Remarks: 10 CPI

27 20 1B 14 ESC DC4

DP: Select Condensed Character
WP: Select Condensed Character
BI: Ignored

Remarks: 17 CPI

27 21 1B 15 ESC NAK

DP: Set only CR for CR Code
WP: Set only CR for CR Code
BI: Set only CR for CR Code

Remarks: Reset DIP Switch 4.

27 22 1B 16 ESC SYN

DP: Set CR and LF for CR Code
WP: Set CR and LF for CR Code
BI: Set CR and LF for CR Code

Remarks: Reset DIP Switch 4.

27 23 1B 17 ESC ETB

DP: Select Standard Compressed Character
WP: Select Standard Compressed Character
BI: Ignored

Remarks: 12 CPI

27 26 1B 1A ESC SUB

DP: Perform 1/8 LF
WP: Perform 1/8 LF

BI: Perform 1/8 LF

Remarks: 1/48 inch

27 28 1B 1C ESC FS

DP: Set 1/2 LF
WP: Perform 1/2 LF
BI: Ignored

Remarks: 1/12 inch

27 29 1B 1D ESC GS

DP: Select NLQ Compressed Character
WP: Select NLQ Compressed Character
BI: Ignored

Remarks: 12 CPI

27 31 1B 1F ESC US

DP: Select Bold Character
WP: Select Bold Character
BI: Ignored

Remarks: Invalid in condensed, microfont, and super/subscript.

27 32 1B 20 ESC SP

DP: End Bold Character
WP: End Bold Character
BI: Ignored

27 33 1B 21 ESC !

DP: Select IBM Mode
WP: Select IBM Mode
BI: Select IBM Mode

27 50 1B 32 ESC 2

DP: Perform 1/12 LF
WP: Perform 1/12 LF
BI: Perform 1/12 LF

Remarks: 1/72 inch

27 51 1B 33 ESC 3

DP: Perform 1/36 LF
WP: Perform 1/36 LF
BI: Perform 1/36 LF

Remarks: 1/216 inch

27 52 n 1B 34 n ESC 4 n

DP: Set n/6" Skip Perforation
WP: Set n/6" Skip Perforation
BI: Set n/6" Skip Perforation

Remarks: n=0 End Skip Perforation

27 77 1B 4D ESC M

DP: Select Micro Font
WP: Select Micro Font
BI: Ignored

Remarks: 1/2 LF (1/12 inch) is set.

27 81 n 1B 51 n ESC Q n

DP: Set Left Margin
WP: Set Left Margin
BI: Ignored

Remarks: Set at position (n x Character Width).

27 82 n 1B 52 n ESC R n

DP: Set Right Margin
WP: Set Right Margin
BI: Ignored

Remarks: Set at position (n x Character Width).

27 83 n 1B 53 n ESC S n

DP: Set Superscript/Subscript
WP: Set Superscript/Subscript
BI: Ignored

Remarks: ESC-X ends this selection.
 n=0 Set Superscript
 n=1 Set Subscript

27 85 1B 55 ESC U

DP: Set Unidirectional/Bidirectional Printing
WP: Set Unidirectional/Bidirectional Printing
BI: Ignored

Remarks: n=0 Set Unidirectional Printing
 n=1 Set Bidirectional Printing

27 88 1B 58 ESC X

DP: End Superscript/Subscript
WP: End Superscript/Subscript
BI: Ignored

27 89 n 1B 59 n ESC Y n

DP: Select Country Character
WP: Select Country Character
BI: Ignored

Remarks: n=32-42

27 90 1B 5A ESC Z

DP: Perform n/12 LF
WP: Perform n/12 LF
BI: Perform n/12 LF

Remarks: n/72 inch

27 91 1B 5B ESC [

DP: Set n/12 LF
WP: Set n/12 LF (Executable in DP mode only)
BI: Ignored

Remarks: n/72 inch

28 n1 n2 1C n1 n2 FS n1 n2

DP: Repeat Character (Undefined code is ignored.)
WP: Repeat Character (Undefined code is ignored.)
BI: Repeat Print Data

Remarks: n1=Repeat number
 n2=Character or print data

30 1E RS

DP: Ignored
WP: Ignored
BI: End Bit Image

127 7F DEL

DP: Ignored
WP: Ignored
BI: Ignored

277 FF DEL

DP: Ignored
WP: Ignored
BI: Ignored

Other undefined codes in function area.
2 to 31 02 to 1F

DP: Print X
WP: Print X
BI: Ignored

Other undefined codes in function area.
128 to 159 80 to 9F

DP: Print X
WP: Print X
BI: Printing Data

(tlc-7/16/93)
□