





DRILL CHART: TOP to BOTTOM

ALL UNITS ARE IN MILS

FIGURE	SIZE	TOLERANCE	PLATED	QTY
•	8.0	+1.0 / -1.0	PLATED	642
◦	10.0	+3.0 / -3.0	PLATED	123
◊	27.6	+3.0 / -3.0	PLATED	2
◈	39.37	+3.0 / -3.0	PLATED	85
⊠	118.11	+2.99 / -2.99	PLATED	3
+	23.62	+2.01 / -2.01	NON-PLATED	2
▲	55.12	+2.01 / -2.01	NON-PLATED	1
⊖	61.02 x 17.72	+2.99 / -2.99	PLATED	2
⊖	94.49 x 27.56	+2.99 / -2.99	PLATED	2



















